



## GRAINVAC VR12 DUST COLLECTOR KIT INSTALLATION MANUAL



*Read and understand the safety information in the GrainVac VR12 Operation Manual before proceeding. Failure to do so can result in serious injury or death.*



*Read and understand the instructions in this manual before attempting to install this product.*



**WARNING** Before installing the dust collector, place all GrainVac controls in neutral, turn off the PTO, set the tractor park brake, stop the engine, remove the ignition key, and wait for all the moving parts to stop.

Refer to page 2 for assembly diagram and hardware.

1. Install the frame brace (5).
2. Fasten together with the leg brace (6). Tighten all hardware.
3. Loosely fasten the top brace (7) with the appropriate hole on the lower auger.
4. Loosely fasten the cradle brace (8) with the appropriate hole on the cradle. If not already positioned properly, you will need to loosen the hydraulic 'elbow' on the Detrol Valve and turn it away from the GrainVac body to allow the hydraulic hoses enough clearance to raise and lower the auger.
5. Install the exhaust tube (3).
6. Install the lid (2) as shown on the dust collector (1). The lid should be able to swing freely.



**WARNING** Use extreme caution when handling heavy parts. Use a lifting device suitable for the weight of the part being lifted. Lift only by specified lifting points. Keep clear of heavy parts supported only by a lifting device.

7. Using a suitable lifting device with 180 lb (82 kg) minimum lifting capacity, hoist/secure the dust collector (1) using the two lifting lugs on its top.
8. Carefully move the dust collector into position and lightly fasten to its 4 connection points: top brace, cradle brace, leg brace, and exhaust tube.
9. Adjust and move the dust collector until it is parallel with the ground; use a level. Tighten the hardware.
10. Once hardware is tightened, safely lower the hoist and disconnect.
11. Connect the BTM outlet (4).

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